

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Everbuild P20 Plumbers Flux Solder Paste

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

### 1.3 Details of the supplier of the safety data sheet

Company : Everbuild – A Sika Company  
Site 41  
Knowsthorpe Way  
Cross Green Industrial Estate  
Leeds  
West Yorkshire LS9 0SW  
United Kingdom

Telephone : 0113 240 3456

E-mail address : everbuild.sds@uk.sika.com

### 1.4 Emergency telephone number

Emergency telephone number : 0044 113 240 3456 (office hours only)

---

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Serious eye damage, Category 1	H318: Causes serious eye damage.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal word : Danger

Hazard statements : H318 Causes serious eye damage.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020



BUILDING TRUST



Version 1.0

Print Date 09.07.2020

### Prevention:

P273 Avoid release to the environment.  
P280 Wear eye protection/ face protection.

### Response:

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

### Disposal:

P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

- alcohol ethoxylated

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
alcohol ethoxylated	160875-66-1 Not Assigned	Acute Tox. 4; H302 Eye Dam. 1; H318	>= 10 - < 20
2-bromoethylammonium bromide	2576-47-8 219-924-2 01-2120269667-39-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335	>= 5 - < 10
ammonium chloride	12125-02-9 235-186-4	Acute Tox. 4; H302 Eye Irrit. 2; H319	>= 2,5 - < 5
Citric acid monohydrate	5949-29-1 Not Assigned 01-2119457026-42-XXXX	Eye Irrit. 2; H319	>= 2,5 - < 5
2,6-di-tert-butyl-p-cresol	128-37-0 204-881-4 01-2119565113-46-XXXX	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0,25 - < 1

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



---

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : No known significant effects or hazards.  
Causes serious eye damage.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

---

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



### 5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus for firefighters

Further information : Standard procedure for chemical fires.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ammonium chloride	12125-02-9	TWA (Fumes)	10 mg/m3	GB EH40
	Further information: The word 'fume' is often used to include gases and vapours. This is not the case for exposure limits where 'fume' should normally be applied to solid particles generated by chemical reactions or condensed from the gaseous state, usually after volatilisation from melted substances. The generation of fume is often accompanied by a chemical reaction such as oxidation or thermal breakdown.			
		STEL (Fumes)	20 mg/m3	GB EH40
2,6-di-tert-butyl-p-cresol	128-37-0	TWA	10 mg/m3	GB EH40
	Further information: Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.			

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm)

Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm),

breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

---

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	: paste
Colour	: beige
Odour	: No data available
Odour Threshold	: No data available
pH	: 2,2 - 5
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: Not applicable
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: 0,01 hPa
Relative vapour density	: No data available
Density	: 1,0223 g/cm <sup>3</sup>
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0



BUILDING TRUST



Print Date 09.07.2020

Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

### 9.2 Other information

No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

---

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **2-bromoethylammonium bromide:**

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

LD50 Oral (Rat): > 1.138 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

##### **2,6-di-tert-butyl-p-cresol:**

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0



BUILDING TRUST



Print Date 09.07.2020

Acute oral toxicity : LD50 Oral (Rat): 2.930 mg/kg

### **Skin corrosion/irritation**

Not classified based on available information.

### **Serious eye damage/eye irritation**

Causes serious eye damage.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

Not classified based on available information.

#### **Respiratory sensitisation**

Not classified based on available information.

#### **Germ cell mutagenicity**

Not classified based on available information.

#### **Carcinogenicity**

Not classified based on available information.

#### **Reproductive toxicity**

Not classified based on available information.

#### **STOT - single exposure**

Not classified based on available information.

#### **STOT - repeated exposure**

Not classified based on available information.

#### **Aspiration toxicity**

Not classified based on available information.

---

## **SECTION 12: Ecological information**

### **12.1 Toxicity**

No data available

### **12.2 Persistence and degradability**

No data available

### **12.3 Bioaccumulative potential**

No data available

### **12.4 Mobility in soil**

No data available

### **12.5 Results of PBT and vPvB assessment**

#### **Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



### 12.6 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

---

## SECTION 14: Transport information

### 14.1 UN number

Not regulated as a dangerous good

### 14.2 UN proper shipping name

Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

### 14.4 Packing group

Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed ( $\Rightarrow$  0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

#### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0

Print Date 09.07.2020



BUILDING TRUST



### SECTION 16: Other information

#### Full text of H-Statements

- H302 : Harmful if swallowed.
- H315 : Causes skin irritation.
- H318 : Causes serious eye damage.
- H319 : Causes serious eye irritation.
- H335 : May cause respiratory irritation.
- H400 : Very toxic to aquatic life.
- H410 : Very toxic to aquatic life with long lasting effects.

#### Full text of other abbreviations

- Acute Tox. : Acute toxicity
- Aquatic Acute : Short-term (acute) aquatic hazard
- Aquatic Chronic : Long-term (chronic) aquatic hazard
- Eye Dam. : Serious eye damage
- Eye Irrit. : Eye irritation
- Skin Irrit. : Skin irritation
- STOT SE : Specific target organ toxicity - single exposure
- GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
- GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
- GB EH40 / STEL : Short-term exposure limit (15-minute reference period)
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- CAS : Chemical Abstracts Service
- DNEL : Derived no-effect level
- EC50 : Half maximal effective concentration
- GHS : Globally Harmonized System
- IATA : International Air Transport Association
- IMDG : International Maritime Code for Dangerous Goods
- LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
- LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
- MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
- OEL : Occupational Exposure Limit
- PBT : Persistent, bioaccumulative and toxic
- PNEC : Predicted no effect concentration
- REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
- SVHC : Substances of Very High Concern
- vPvB : Very persistent and very bioaccumulative

#### Further information

##### Classification of the mixture:

- Eye Dam. 1 H318
- Aquatic Chronic 3 H412

##### Classification procedure:

- Calculation method
- Calculation method

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Everbuild P20 Plumbers Flux Solder Paste

Revision Date 09.07.2020

Version 1.0



BUILDING TRUST



Print Date 09.07.2020

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

GB / EN